

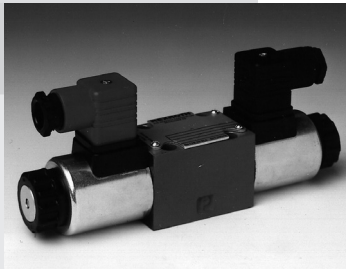
4/2 and 4/3-Way Proportional Directional Control Valve Direct Operated

RA 29057/06.98
Replaces: 06.94

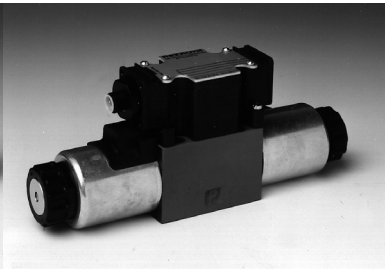
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Model 4 WRA(E)B

Size 6
Series 1X
Maximum operating pressure 350 bar (5100 PSI)
Maximum Flow 30 L/min (7.9 GPM)



Model 4 WRA B 6..-1X/.. Z45



Model 4 WRA E B 6..-X/.. DK26

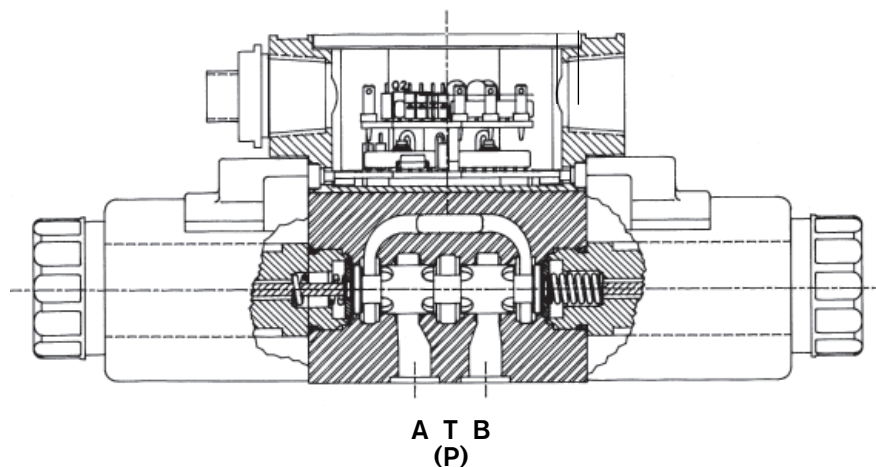
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Features

- Direct operated proportional directional control valves, which control both the direction and volume of a fluid flow
- Mounts on standard ISO 4401-3, NFPA T3.5.1MR1 D 03 and ANSI B 93.7 D 03 interface
- Two piece solenoid design with removable coils
- Integrated electronics available
- For subplates, see RE 45 052

Functional Description



Proportional directional control valves Model 4 WRA B 6 and 4 WRAE B 6 are direct operated spool valves. They control the direction and quantity of flow to an actuator, for smooth acceleration to a desired velocity. The valve is normally operated by integrated electronics or a suitable amplifier. The 4 WRA B can be operated as a switching valve if proportional control is not required.

These valves consist of a housing, control spool, springs, and proportional solenoids. Solenoid current increases the magnetic force to push the armature and spool against an opposing spring. The spool position is proportional to this force balance. Large spool notches meter fluid in and out of the actuator (P to B, A to T). Flow rate is based upon the notch size, spool position and pressure drop across the resulting throttle. Maximum flow is restricted by the power limit of the valve.

Covered manual overrides (N9) are standard to simplify troubleshooting. A recessed pin push is used to move the spool.

Coils can be replaced by removing a hand tightened ring. A molded central (D) box is available to mate with integral solenoid pins for uncomplicated installation and servicing. Electrical connections can be compression terminals in the box with 1/2" NPT conduit connections (DA). A 5-pin connector is available (DK25) to mate with molded cables per ANSI B93.55 M. Cable is not included. The DK25 is used for single solenoid valves (EA, WA use pins 2, 3, 4) and two solenoid valves. Individual connectors (Z45) are also available when a (D) box is not requested.

Integrated electronics requires a 6-pin connector (DK26). Mating plug/cable is not included. A shielded cable is recommended. Supply voltage must be 21V to 35V (G24) for integrated electronics. The 4 WRA E B 6 must be coded /G24, although it has a 12 volt coil.

Courtesy of CMA/Flodyne/Hydradyne • Motion Control • Hydraulic • Pneumatic • Electrical • Mechanical • (800) 426-5480 • www.cmafh.com

4	WRA	B	6	-1X /	N9	*
4-way = 4	Proportional directional control valve, direct operated = WRA	Valve with removable coil = B	Size 6 ISO 4401 NFPA/ANSI D 03 = 6			Further details to be written in clear text MR = Buna-N (NBR) seats suitable for petroleum oils (HM, HL, HLP) VR = Fluorocarbon (FPM) seals suitable for phosphate ester fluids (HFD-R) Central solenoid connections DA = Terminal box for 1/2" NPT conduit Plug-pin type connectors (without mating connector) DK25 = Terminal box with 5-pin connector DK26 = Integrated electronics terminal box with 6-pin connector Individual solenoid plug connections K4 = Without angled plug connector(s) N9 = Covered manual override G12 = (without integrated electronics) solenoid voltage 12 VDC - Note 1* G24 = (without integrated electronics) solenoid voltage 24 VDC - Note 2* G24 = (integrated electronics) power supply voltage 24 VDC - Note 3* 1X = Series 10 to 19 (10 to 19 externally interchangeable)
Symbols = E = W = EA = WA						
Nominal flow at 145 psi (10 bar) pressure drop 12 L/min (3.2 GPM) = 12 25 L/min (6.6 GPM) = 25						

* See Notes, page 4

Technical Data (for applications outside these parameters, please consult us)**General**

Weight (approx.)	-valve with 1 solenoid	kg (lbs)	1.6 (3.5)
	-valve with 2 solenoids	kg (lbs)	2.1 (4.6)
Mounting position			Optional
Ambient temperature range		°C (°F)	to 50 (+122)

Hydraulic

Valve Model			4 WRA B 6	4 WRAE B 6
Operating pressure	-ports A, B, P	bar (PSI)	350 (5075)	
	-port T	bar (PSI)	210 (3045)	
Recommended maximum pressure drop		bar (PSI)	< 210 (3045)	
Maximum flow		L/min (GPM)	7.9 (30)	
Hydraulic fluid			Petroleum oils (HM, HL, HLP)	
			Phosphate ester fluids (HFD-R)	
Fluid temperature range	- NBR	°C (°F)	-30 to 80 (-22 to 176)	
	- FPM	°C (°F)	-20 to 80 (-4 to 176)	
Viscosity range		mm ² /s (SUS)	2.8 to 500 (35 to 2320)	
Maximum allowable fluid cleanliness - Class 16/13 to 18/15 according to ISO 4406.				
Therefore, we recommend a filter with a minimum retention rate of $\beta_{10} \geq 75$				
Hysteresis		%	< 3.5	
Repeatability		%	< 1	
Sensitivity		%	< 1	
Frequency response (-3 dB, signal $\pm$ 50%)		Hz	24	
Switching time to, or	ON or 0 - 100%	ms	18	30
Step response	OFF or 100% - 0	ms	20	40

Electrical

Valve Model			4 WRA B 6	4 WRAE B 6
Supply voltage		vdc	12V	24V
			($\pm$ 10%)	($\pm$ 10%)
Maximum current (at 24 vdc)		amps	2.5	1.25
Maximum power		W	30	30
Solenoid coil resistance,	cold value 68 °F (20 °C)	Ω	4.8	19.2
	warm value 122 °F (50 °C)	Ω	7.2	28.8
Inductance		mH	86	339
Duty cycle			Continuous	
Coil temperature range		°C (°F)	to 150 (+302)	
Electrical connections	Z45 - 3 prong plug and socket to ANSI/B93.94M,			
	DIN 43650 for 1/2" conduit or 6-14 mm cable ϕ		Z45	–
	Screw connection in resin box for 1/2" conduit		DA	–
	5-pin male receptacle (without mating plug)		DK25	–
	6-pin male receptacle (without mating plug)		–	DK26
Insulation			IP65, exceeds NEMA class B	
Analog input	(Re > 10 k- Ω)	vdc	–	0 to $\pm$ 10V
Associated electronic amplifier cards (some restrictions apply)			MDSD note 1	Not avail. note 2
				Included

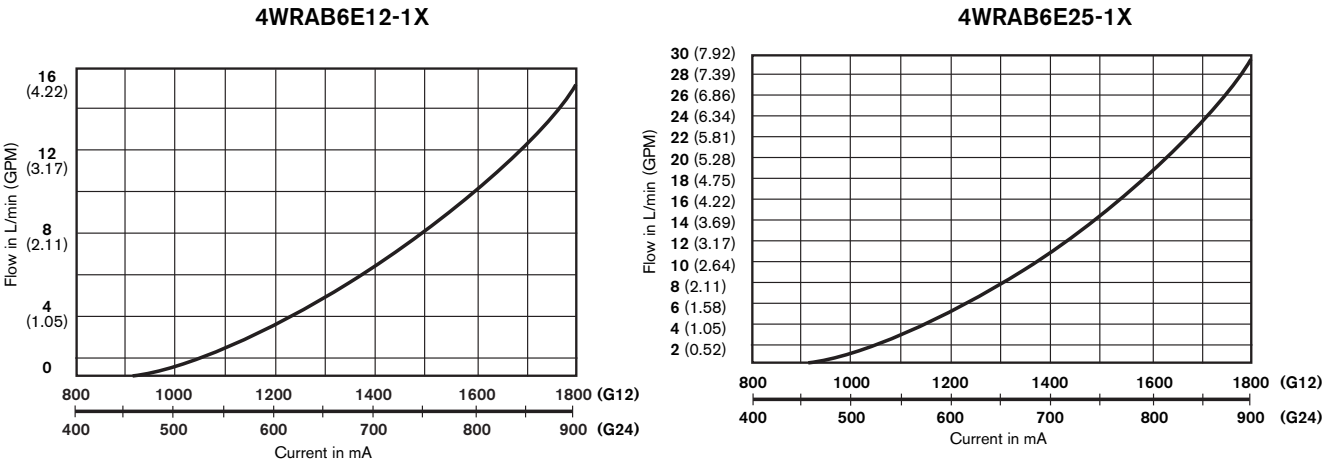
Note 1) The MDSD1 or MDSD will operate the 4 WRA B../G12 with 14 to 28 vdc from the power supply. The MDSD can be used with 10 to 14 vdc power, but valve performance may be affected. At higher temperatures, increased solenoid resistance may reduce the available flow. An amplifier is not required when using the 4 WRA B../G12 as a non-proportional (switching) valve at 12 vdc $\pm$ 10%.

Note 2) The MDSD is not preferred for the 4 WRA B../G24, since this would require 27 to 28 vdc from the power supply. At 24 vdc and maximum coil temperature, the MDSD would only provide about 85% of full flow. An amplifier is not required when using the 4 WRA B../G24 as a non-proportional (switching) valve at 24 vdc $\pm$ 10%.

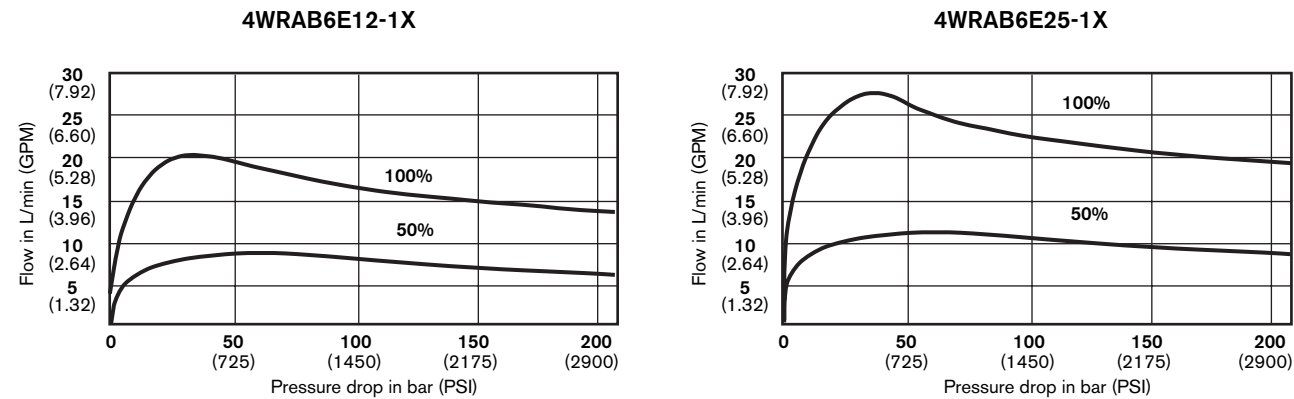
Note 3) The 4 WRAE B (integrated electronics) will have the ../G24 designation indicating supply voltage for the amplifier. The solenoid coil will have 12 volt specifications.

Performance Curves – measured at $v = 190 \text{ SUS}$ ($41 \text{ mm}^2/\text{s}$) and $t = 122 \text{ }^\circ\text{F}$ ($50 \text{ }^\circ\text{C}$)

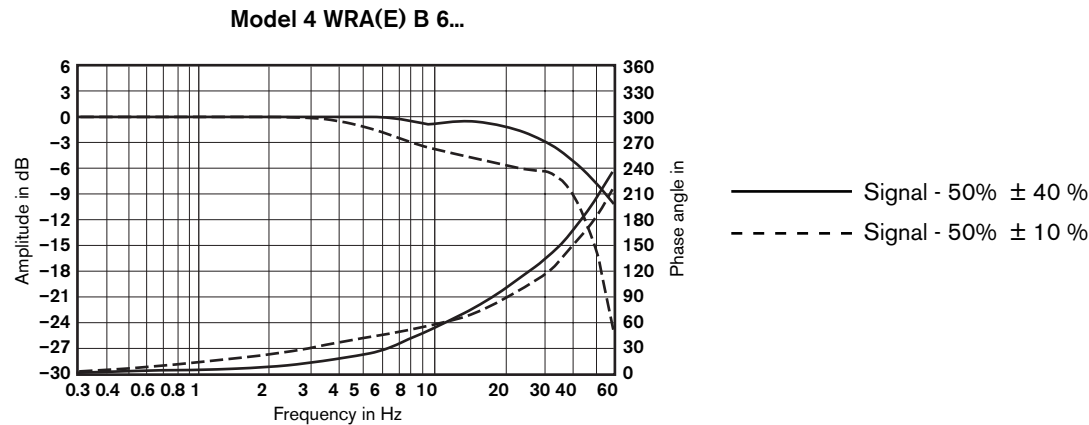
Flow at 145 psi (10 bar) ΔP



Power Limit



Frequency Response



Electrical Connections

DA (non integrated)

1 + 3 +
A Solenoid B Solenoid
2 - 4 -
Compression
Terminals Ground
Terminal

K4

A Solenoid B Solenoid
Coil connected to pins 1 and 2

DK25

1 - white
2 - red
3 - green
4 - orange
5 - black
6 - red-blue tr.
A Solenoid
B Solenoid
Protective Ground

DK25 mates with ANSI/B93.55M molded male connectors
0.875-16 UN-2A Coupling Thread
For single solenoid, use 2, 3, 4

DK26

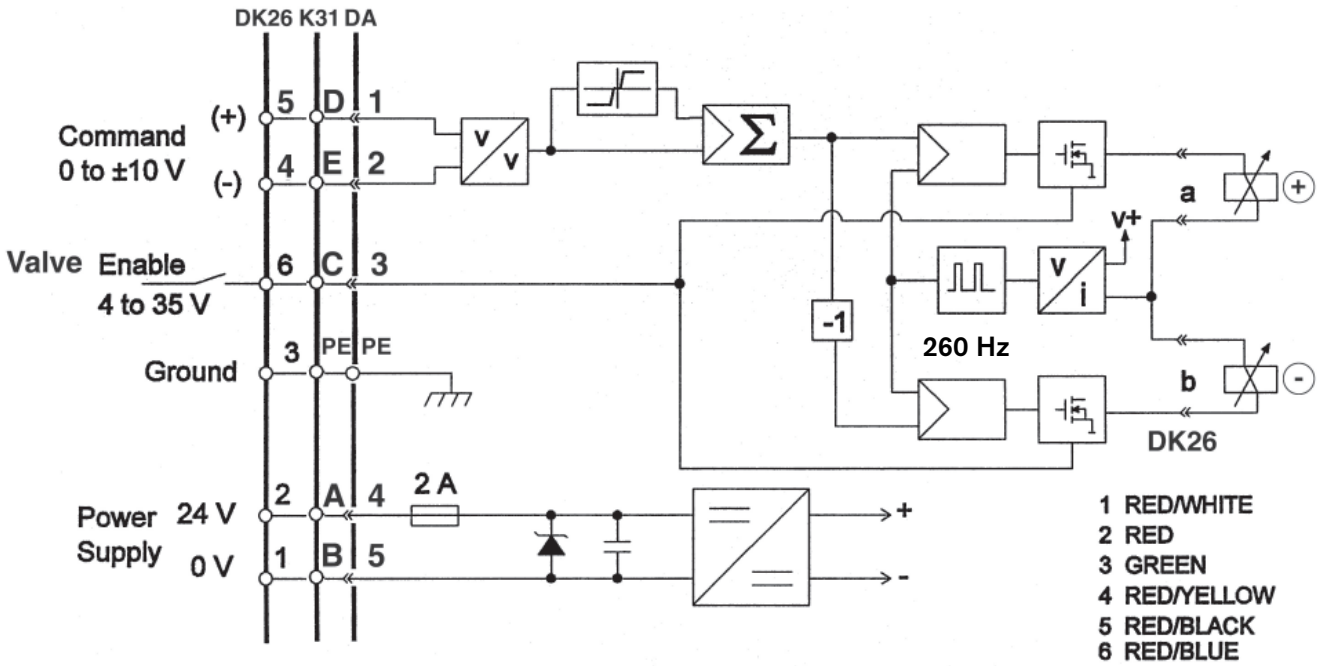
Enable 6 - red-blue tr.
Command (-) 5 - red-black tr.
Command (+) 4 - red-yellow tr.
Ground 3 - green
+24V Power 2 - red
0V Power 1 - red-white tr.

Only for integrated electronics

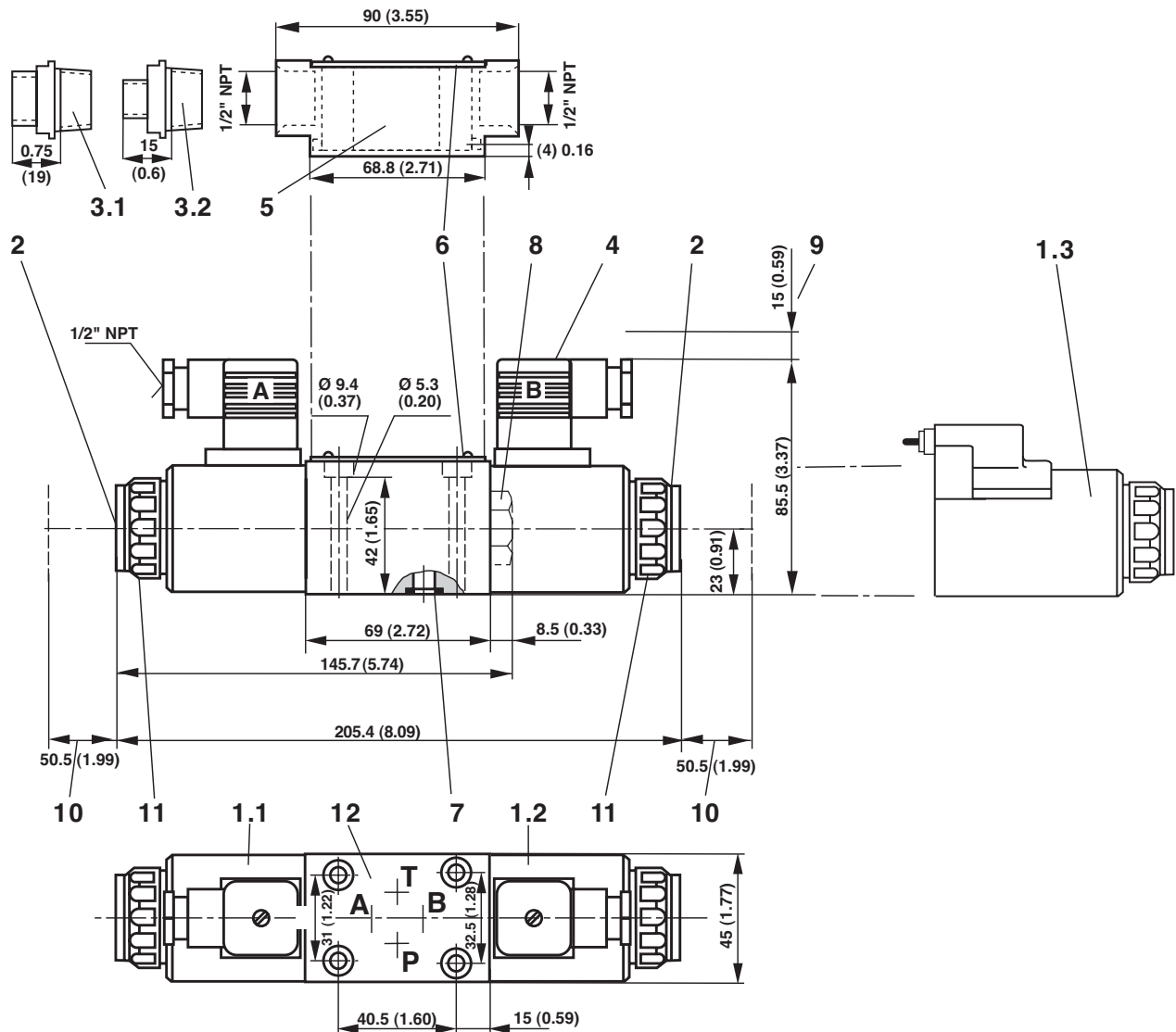
Brad Harrison P/N
6 ft. - 70801
12 ft. - 70802
20 ft. - 70803

Straight mating connector for DK26, with shielded cable, is available from Daniel Woodhead, Brad Harrison ®

Terminal Connections and Block Diagram - 4 WRAE B 6...-1X/G24 N9 DK26 (K31) (DA)



Unit Dimensions, Model 4 WRAE B 6 – dimensions in millimeters (inches)



- | | | |
|--|---|---|
| 1.1 Solenoid a, plug color rust | 4 Angled plug Z45 to DIN 43 650
Not included | 12 Mounting pattern to ISO 4401-3,
NFPA T3.5.1M R1 and ANSI B 93.7 D 03
Subplates: G341/05 (1/4"NPT)
G341/12 (SAE-4;7/16-20)
G342/05 (3/8"NPT)
G342/12 (SAE-6;9/16-18)
G502/05 (1/2"NPT)
G502/12 (SAE-8;3/4-16) |
| 1.2 Solenoid b, plug color black | 5 Standard terminal box with
(2) 1/2" NPT entry ports both ends. | to data sheet RA 45 052 and
valve fixing screws
Grade 8 M5 x 50 DIN 912-10.9
(10-24UNC x 2")
Tightening torque = 79 lb-in (8.9 Nm)
Must be ordered separately. |
| 1.3 Solenoid, with pins to D () | 6 Nameplate | |
| 2 Emergency operator "N9"
– Emergency operator can only
be operated up to a tank pres-
sure of approx. 725 psi (50 bar)
Avoid damage to emergency
operator pin bore | 7 R ring 9.81 mm x 1.5 mm x 1.78 mm | |
| 3.1 DK25 connector 5-pin for single
or double solenoid
Mates with ANSI/B93.55m
cable assembly | 8 Plug for single solenoid valve | |
| 3.2 DK26 connector 6-pin for
integrated electronics | 9 Space required to remove plug | |
| | 10 Space required to remove coil | |
| | 11 Locknut
Tightening torque = 35 lb-in (4 Nm) | |

Notes

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